### PATENT COOPERATION TREATY

INTERNATIONAL SEARCHING AUTHOR	tty .					
To:			PCT Tallage			
		wi Internat	RITTEN OPINION OF THE IONAL SEARCHING AUTHORITY			
			(PCT Rule 43bis.1)			
		Date of mailing (day/month/)ear)				
Applicant's or agent's file reference 031247WO		FOR FURTHER ACTION See paragraph 2 below				
International application No.	International filing date (a	l day/month/year)	Priority date (day/monsh/year)			
PCT/EP2004/003396	31.03.2004		03.04,2003			
Applicant OTTO JUNKER GMBH						
This opinion contains indications relati	ing to the following items:					
Box No. I Basis of the opinion						
Box No. II Priority						
F 1		ard to novelty, inventiv	e step and industrial applicability			
Box No. IV Lack of unity  Box No. V Reasoned state						
Box No. ∨ Reasoned state applicability;	citations and explanations	:1(a)(i) with regard to novelty, inventive step or industrial as supporting such statement				
Box No. VI Certain docum						
	as in the international appli					
Box No. VIII Certain obser	vations on the international	al application				
2. FURTHER ACTION						
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority of that this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66. Ibis(b) that written opinions this International Searching Authority will not be so considered.						
If this opinion is, as provided above, o written reply together, where appropri	If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPE written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of FCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.					
For further options, see Form PCT/ISA	/220.					
For further details, see notes to Form PC	CT/ISA/220.					
Name and mailing address of the ISA/EP		Authorized officer				
Facsimile No.		Telephone No.				

# WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/EP2004/003396

<u> </u>			ICI/HE2004/003336
Box	No. I	I Basis of this opinion .	
1.	Will	h regard to the language, this opinion has been established on the basts of the internatio d, unless otherwise indicated under this item.	nal application in the language in which it was
		This opinion has been established on the basis of a translation from the original langua	ge into the following language
		. which is the language of a translation furnished	
		Rule 12.3 and 23.1(b)).	
2.	With inve	h regard to any nucleotide and/or amino acid sequence disclosed in the internation, this opinion has been established on the basis of:	nal application and necessary to the claimed
	a,	type of material	
		a sequence lighing	
		rable(s) related to the sequence lixing	1
	b.	format of material	
		in written format	
		in computer readable form	
	¢,	time of filing/fornishing	
		contained in the international application as filed.	
		filed together with the international application in computer readable form,	
		furnished subsequently to this Authority for the purposes of search.	
3.		In addition, in the case that more than one version or copy of a sequence listing and furnished, the required statements that the information in the subsequent or additional filled or does not go beyond the application as filled, as appropriate, were furnished.	i/or table(s) relating thereto has been filed or copies is identical to that in the application as
4,	۸ddi	itional comments:	
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#### WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/EP2004/003396 Box No. IJ Priority 1. The following document has not yet been furnished: copy of the earlier application whose priority has been claimed (Rule 43his.1 and 66.7(a)). translation of the earlier application whose priority has been claimed (Rule 43bis,1 and 66.7(b)). Consequently it has not been possible to consider the validity of the priority claim. This opinion has nevertheless been established on the assumption that the relevant date in the claimed priority date. This opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid (Rules 43bis.1 and 64.1). Thus for the purposes of this opinion, the international filing date indicated above is considered to be the refevant date. 3. Additional observations, if necessary:

# WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/003396

Box	No. V	Reaso citatio	ned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability: ms and explanations supporting such statement	
i.	Statement			*********
	Novelty	(N)	Claims 1-13	YES
			Claims	
	Inventive step (IS)		Claims 1-13	YES
			Claims	
	Industrial applicability (IA)		ibility (IA) Claims 1-13	And
		- '	Claims	
	C111	3		
2.	Citations an	•		
			opinion makes reference to the following ments:	
		ույլ D1:		
	,	DI.	13 January 2000 (2000-01-13)	
	1	D2:	DE 34 44 507 A (KLEFISCH RUDOLF)	
	•	<i>U</i>	12 June 1986 (1986-06-12)	
	,	D3:	EP 0 997 541 A (RHEINFELDEN ALUMINIUM GMBH)	
	•		3 May 2000 (2000-05-03)	
	1	D4:	EP 1 124 997 A (RHEINFELDEN ALUMINIUM GMBH)	
	•	~ + *	22 August 2001 (2001-08-22)	
	1	D5:	DE 32 17 794 A (KLEFISCH RUDOLF)	
			24 November 1983 (1983-11-24)	
	2	Docu	ment D1 is regarded as the closest prior art. It	
	discloses a method for annealing and internally			
coiling copper			ing copper pipe coils, the copper pipe coils	
		bein	g arranged in annealing frames stacked on top of	
ĺ		one	another as the coils pass through an annealing	
		furn	ace. The stacking and unstacking of the	
		anne	aling frames is possible in fully automated	
		fash	ion, and the subject matter of the independent	
		clai	m 1 differs from this by virtue of the fact that	
		rele	asable connections between individual parts of	

### WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
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Box No. V Reasoned statement under Rule 43bis I(a)(i) with regard to novelty, inventive step or industrial applicability: citations and explanations supporting such statement

the annealing frames are mentioned and there is provision for the annealing material to be secured in the annealing frame.

- 2.1 The subject matter of claim 1 is therefore novel (PCT Article 33(2)).
- 2.2 The solution to this problem proposed in claim 1 of the present application involves an inventive step (PCT Article 33(3)) for the following reasons: the invention is based on the object of configuring an annealing frame of the type described, especially for conveying moulded aluminium parts during a heat treatment process, in such a way that annealing material having the most different shapes can be accommodated in a non-tipping and slip-proof manner during the conveying. In an annealing frame of the type described in the introduction, the object is achieved by virtue of the fact that it comprises at least one annealing frame element that is provided with at least one annealing basket which can be placed therein and can be adapted to the annealing material. Dividing the annealing frame in two into the annealing frame element, on the one hand, and the annealing basket(s), on the other hand, makes it easy for material to be annealed to be reliably placed into the annealing basket and then placed together with the latter in the annealing frame element.